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D2803-042
Job Sheet 188635



Part No: D2803-042

Job Qty: 2 pcs

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/19

Job Tracking No:

Due Date: 1/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP F 05.03.30 MS21043-3 was MS21042L3 KJ/JLM IPP REV:G 16.06.23 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	1/25/19	0.00	0.17		Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		DAS
							Small Fab - 4		36
							Small Fab - 5		9-89
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	1/25/19	0.00	0.00		QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		FEB 12 2019 DAS 68 9-89
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Powdercoat - 1 White GI(A) -B4B	2 pcs	1/25/19	0.00	0.16		Powdercoat - 1 - B4B		JL 14-2-13
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
130	QC 3	2 pcs	1/25/19	0.00	0.00		QC 3 - 10		
							QC 3 - 13		
							QC 3 - 15		

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

				QC 3 - 17
				QC 3 - 18
				QC 3 - 2
				QC 3 - 26
				QC 3 - 28
				QC 3 - 3
				QC 3 - 30
				QC 3 - 34
				QC 3 - 36
				QC 3 - 38
				QC 3 - 41
				QC 3 - 51
				QC 3 - 58
				QC 3 - 59
				QC 3 - 6
				QC 3 - 68
				QC 3 - 9
150 Small Fab - 2 - B4B	2 pcs	1/25/19	0.00 0.17	Small Fab - 1 - B4B
				Small Fab - 2 - B4B
				Small Fab - 3 - B4B
				Small Fab - 4 - B4B
				Small Fab - 5 - B4B
				Small Fab - 6 - B4B
				Small Fab - 7 - B4B
160 QC 5	2 pcs	1/25/19	0.00 0.00	QC 5 - 10
				QC 5 - 12
				QC 5 - 17
				QC 5 - 18
				QC 5 - 19
				QC 5 - 22
				QC 5 - 24
				QC 5 - 3
				QC 5 - 38
				QC 5 - 42
				QC 5 - 43
				QC 5 - 49
				QC 5 - 51
				QC 5 - 58
				QC 5 - 68
				QC 5 - 9
				QC 5 - 50
				QC 5 - 30
170 Packaging 3-1 - Stock - B4B	2 pcs	1/25/19	0.00 0.00	Packaging 3 - 1 - B4B
				Packaging 3 - 2 - B4B
				Packaging 3 - 3 - B4B
				Packaging 3 - 4 - B4B
				Packaging 3 - 5 - B4B
				Packaging 3 - 6 - B4B
				Packaging 3 - 7 - B4B
				Packaging 3 - 8 - B4B
				Packaging 3 - 9 - B4B
				Packaging 3 - 10 - B4B
180 QC 21 - SA	2 pcs	1/25/19	0.00 0.00	QC 21 - SA - 21
Part Op 100 - (Small Fab) Press D2805-2 and D2809 into arm as per Dwg D2803 Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum START TIME: <u>7:20pm</u> OVEN TEMPERATURE: <u>320°C</u> FINISH TIME: <u>7:50pm</u> 130 - QC3- Inspect Part Finish 150 - (Small Fab) Assemble as per Dwg D2803. 160 - QC5- Inspect part completeness to step on W/O				

DAS
36
9-89

DAS
36
9-89

FEB 26 2019 DAS
68
9-89

MAR 01 2019

DAS
21
9-89

MAR 01 2019

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

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Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

170 - Identify as per dwg & Stock Location: _____
180 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2803-2	Bracket	2 Ea (1 ea)	100-Small Fab - 1	5097209
D2805-2	Stop	2 pcs (1 ea)	100-Small Fab - 1	5147933
D2809	Washer	2 pcs (1 ea)	100-Small Fab - 1	5072531
AN3C16A	Bolt	4 Ea (2 ea)	150-Small Fab - 2 - B4B	5057495
D3672-15	Phenolic Washer	8 pcs (4 ea)	150-Small Fab - 2 - B4B	5047894
MS21043-3	Nut	4 Ea (2 ea)	150-Small Fab - 2 - B4B	5143711X1 5149144X3

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D2803-2	2	9	0
	D2805-2	2	1	0
	D2809	2	27	0
150-Small Fab - 2 - B4B	AN3C16A	4	54	0
	D3672-15	8	544	0
	MS21043-3	4	880	0

Part Specifications

Specifications could not be found.

Plex 1/14/19 7:39 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

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Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____		Sequence #: _____		MRB (QSI042)	
Description Work Order Deviation Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ DART AEROSPACE 1270 Aberdeen Street Newbury, ON K8A 1K7 CANADA S1S 6S2-5200 TEL.: 1-800-361-0000 Email: sales@dartaero.com www.dartaero.com Container No: S150099 Part: D2803-042 Job No: 188635 Serial No/Batch: S1500099 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Variations S/C's Date: 02/01/19 Drill Holes ☐ Fit/Function ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
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				QC / QA Coordinator	